Qtv:

4 Um:

Each

: HOSE ASSEMBLY

: D329730210

: D3297 REV D

: 30/04/2008

: N/A

: D

Monday, 07/04/2008 2:30:17 PM

User:

Julie Lecocq

## **Process Sheet**

**Drawing Name** 

Part Number

Material

Due Date

**Drawing Number** 

**Project Number** 

**Drawing Revision** 

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number** 

: 38448 : 11187

P.O. Number

This Issue

Prsht Rev.

: 07/04/2008

: NC

First Issue **Previous Run** 

: //

S.O. No. :

: PURCHASED PARTS Type

Written By Checked & Approved By

Comment

Added Step 5 KJ/JLM : Est: B 04.11.09

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

**Description:** 

**PURCHASING** 

PG 1.0



C/08/04/08 (9)

**Comment: PURCHASING** 

Create D2729-1 label and include with W/O

Issue P/0: <u>608</u>8

Hose Assembly as per Dwg D3297

Possible Supplier: API

Material release note is required

2.0

1560056D0210

HOSE ASS'Y



Comment: Qty.:

1.0000 Each(s)/Unit Total: 4.0000 Each(s)

HOSE ASSEMBLY

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

SMALL FAB 1 5.0

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Install D2729-1 as per Dwg D3297

using D2182-045 Heat Shrink Batch: Q186417

Date:

Monday, 07/04/2008 2:30:17 PM

ے Julie Lecocq

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOSE ASSEMBLY

Job Number: 38448

Part Number: D329730210

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1



. ..

Comment: PACKAGING RESOURCE #1

Identify and Stock Location: ICI

8/4/21



7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/20

Comment: FINAL INSPECTION/W/O RELEASE

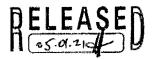
Job Completion



U 2814.22



DESIG	DESIGN DRAWN BY		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHEC	KED <sub>IL</sub> /	APPROVED,	DRAWING NO.	REV. D
	-	<del>-111</del> -	D3297	SHEET 1 OF 1
DATE		***************************************	TITLE	SCALE
05.0	01.21		HOSE ASSEMBLIES	NTS
Α		04.07.06	NEW ISSUE	
В		04.11.01	STRATOFLEX P/N WAS AEI	ROQUIP P/N
С		04.11.18	T50 CORRECTED TO TSO	
D		05.01.21	CORRECT STRATOFLEX P/I	٧



HOSE FITTING P/N 676-60	SE FITTING N 676-6D
<b>P</b>	03297-1
HOSE FITTING P/N 676-6D	FITTING 680-6D
	03297-3
HOSE FITTING P/N 676-4S	SE FITTING N 676-4S
<b>Ģ</b> È	03297-5

		HOSE SPECIFICATION				
В	Α	VENDOR	STRATOFLEX P/N	DART P/N		
	9.75	API	156001-6D0096	D3297-1-0098		
	13.00	API	156001-6D0130	D3297-1-0130		
	12.13	API	156001-6D0121	D3297-1-0121		
8.50		API	156005-6D0085	D3297-3-0085		
21.00		API	156005-6D0210	D3297-3-0210		
35.00		API	156005-6D0350	D3297-3-0350		
	41.00	API	156001-4S0410	D3297-5-0410		

D3297-1-XXXX HOSE ASSEMBLY }

WHERE XXXX REPRESENTS HOSE LENGTH IN TENTHS OF INCH

D3297-5-XXXX HOSE ASSEMBLY

12.125" LONG: D3297-1-0121

**RETURN TO ENGINEERING** 

41.00" LONG: D3297-5-0410 8.50" LONG: D3297-3-0085 **UNCONTROLLED COPY** SUBJECT TO AMENDMENT

SHOP COPY

WITHOUT NOTICE WORK ORDER

## NOTES:

1) IDENTIFY WITH DART P/N & B/N USING D2729-1 LABEL INSTALLED WITH D2182-045 HEAT SHRINKO

2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

3) ALL DIMENSIONS ARE IN INCHES

4) HOSE ASSEMBLIES TO MEET THE REQUIREMENTS OF TSO-C53a TYPE "A"

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Date 4-9-08

Part#		Qty
156001-6D-0096	4	
156005-6D-0210	7	4
	(	
***************************************		

We hereby certify that all the above parts, including all materials, have been manufactured, tested, inspected and packed in conformance with all of the requirements of your order and the applicable government specifications & standards. Records of tests, inspection and certification indicating the above conformance are on file at Aerospace Products International and are available for your examination.

It is further certified that on any hose assemblies marked with a TSO, parts and/or materials reflected therein were produced under Federal Aviation Administration approved manufacturing quality control systems/methods as set forth in the FAA issued technical standard order authorized (TSOA) issued to Stratoflex and (b) such parts and/or material are new and are in condition for safe operation.

For API Brion Smith

**API MONTREAL** 

PO# 4500061426

Customer

Sales Order#